



REV-1 WAY LUBE

REV-1 WAY Lube is blended using only highly refined paraffinic base oils. It contains friction modifying additives that provides smooth slide way movement, or anti-stick slip on sliding machine ways including planers, grinders, shapers, milling and horizontal boring machines.

REV-1 WAY lube is ash-less, light colored and odorless oil with mild EP and AW properties, exhibit good rust prevention and adhere strongly to sliding surfaces minimizing wear to slide-way components.

REV-1 WAY Lube possesses good separation performance with most major metalworking fluids, thereby reducing concerns of contaminated coolant performance.

APPLICATIONS/ BENEFITS

- Anti-stick slip properties
- Good adhesiveness
- Excellent protection against rust/corrosion
- Good cutting fluid separation performance – SKC approval
- Meets Cincinnati Lamb P-47 (VG 68), P-50 (VG 220) and P-53 (VG 32) performance level

TYPICAL CHARACTERISTICS

TEST DESCRIPTION	METHOD	TYPICAL RESULTS					
ISO Viscosity Grade		32	46	68	100	150	220
Specific Gravity @ 15°C	ASTM D-4052	0.874	0.878	0.884	0.895	0.891	0.896
Flash Point, °C	ASTM D-92	212	220	230	246	248	256
Pour Point, °C	ASTM D-97	-12	-9	-9	-9	-9	-9
Kinematic Viscosity @ 40°C	ASTM D-445	32.5	46.5	67.3	107	151.0	223.5
	@ 100°C	5.74	7.1	9.01	12.23	15.46	19.9
Viscosity Index	ASTM D-2270	118	110	108	105	104	102
Color	ASTM D-1500	0.5	<1.0	<1.0	<1.5	<2.0	<2.0